

Note:

1. Our component need not fall on a rib where they come together, but the joint where they do come together should receive 2 screws to keep them together.
2. Fastening component to top of roof sheet is done with the use of #12 self drilling sheet metal screws. Such as a #12 Lap screw with or without a rubber grommet.
3. The profile being used would dictate how often you screw to the panel rib, whether it be an exposed screw system or concealed screw system.
4. For example with an R-panel, the ribs are on 12" centers, so you would install a screw every 12".
5. On a U-panel where the ribs are on 6" centers, install screws no more than 12" apart.
6. Some Ag Panels have a rib on 9" centers; install screws no more than 18" apart.
7. Standing Seam panels generally start at 12" on up, and must have a screw at every rib.
8. All screw locations would receive 2 screws, as illustrated in diagram of instructions.